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Instructions for Body Size C Bolted Range Inst. Body Size C - 1



The equipment is certified to IECEx TRA 16.0014X (maximum operating temperature 150°C) and is designed to AS/NZS1300, IEC 60079-0 & 60079-1 and the plug will accept suitably rated cables manufactured to AS/NZS1802 and AS/NZS2802. It is recommended that the equipment be overhauled at intervals that do not exceed the requirements of AS/NZS2290.1. Maintain to the requirements of AS/NZS3800 for couplers / adaptors and AS/NZS1747 for cable fitment by suitably competent persons.

Catalogue Number	Description				
AB*74B	300A - 425AMP 3300/6600 VOLT 4 PIN BOLTED ADAPTOR BRONZE				
AB*74S	300A - 425AMP 3300/6600 VOLT 4 PIN BOLTED ADAPTOR ST. STEEL				
AA*74B	300A - 425AMP 3300/6600 VOLT 4 PIN BOLTED COUPLER BRONZE				
AA*74S	300A - 425AMP 3300/6600 VOLT 4 PIN BOLTED COUPLER ST.STEEL				
AB*76B	300A - 425AMP 3300/6600 VOLT 6 PIN BOLTED ADAPTOR BRONZE				
AB*76S	300A - 425AMP 3300/6600 VOLT 6 PIN BOLTED ADAPTOR ST. STEEL				
AA*76B	300A - 425AMP 3300/6600 VOLT 6 PIN BOLTED COUPLER BRONZE				
AA*76S	300A - 425AMP 3300/6600 VOLT 6 PIN BOLTED COUPLER ST. STEEL				
F-4716B	BOLTED END COVER BRONZE				
F-4716S	BOLTED END COVER ST. STEEL				
F-4716BD	BOLTED END COVER WITH DIODE BRONZE				
F-4716SD	BOLTED END COVER WITH DIODE ST. STEEL				

LEGEND: * = 3 (300A)

* = 4 (425A)

Installation

- Confirm components suitable for application e.g. thimbles and grommets suitable for the conductors and cable.
- The use of suitable HV termination kits is recommended and the cables should be prepared using the instructions supplied with these kits.
- Gland fitting cable preparation.
 - Slide the gland cap, neoprene cone and gland body along the cable.
 - Prepare the cable AS PER THE INSTRUCTIONS BELOW
 - Select, crimp or solder the thimbles to the phase, pilot and earth conductors using the details in drawing:
 F-182-1 (MAIN PHASE/PILOT THIMBLES BOLTED PRODUCT RANGE)
 - NOTE: For more information refer to TCG-1 No.2 to No.5 Glands Termination and Maintenance instruction.

Coupler fitting

- Fit the conductors to the appropriate location securing in place with screw through socket where appropriate
- Assemble the coupler, ensuring the interior rotation conforms to AS/NZS1300
- Then fit blanking cover (F-4716) if required. Care should be taken not to damage the flange flamepath.
- Slide the neoprene cone into position and bolt the gland cap firmly to the body (25Nm).
- Test as per the requirements of AS/NZS1747.

Connection of Protective Earthing Conductors

- This range of bolted couplers and adaptors has facility for earthing conductors up to 150 mm².
- It is the responsibility of the installer to determine and fit the correct sized earth conductors.

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Inst. Body Size C - 1













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Use

Isolate power before connecting or disconnecting.



Adaptor fitting

- For mounting to an enclosure, the adaptor box, (F-4706) shall be utilized. The adaptor box shall be fastened to the coupler utilizing the supplied M10 x 35mm bolts. The flange mounting dimensions for the adaptor box to an enclosure are specified in drawings F-182 & F-182-3. The flange flamepath used to assemble the adaptor to a flameproof enclosure shall be of minimum width 12.5mm and maximum gap 0.4mm.
- Attach to enclosure via special fasteners as detailed below in the Fasteners section
- Normally, connection to the equipment within an enclosure will be undertaken utilizing single core cables.
- Select, crimp or solder the thimbles to the phase and pilot conductors using the details in drawing:
 F-182-1 (MAIN PHASE/PILOT THIMBLES BOLTED PRODUCT RANGE)

Assembly

- Ensure sockets are clean and serviceable.
- Insert correct phase and pilot connecting pins
- Ensure correct pin alignment.
- Bolt together using M12 x 60 special fasteners.

Disassembly

- Remove M12 x 60 bolts to separate.
- Remove correct phase and pilot connecting pins
- · Fit blanking cover to flanges.

Certification Details

Certified to: IEC 60079-0: 2011 (Incorporating Corrigendum 1 & 2); IEC 60079-1:2014; AS/NZS 1300:2009

(incorporating amendment No.1)

Certificate of Conformity: IECEx TRA 16.0014X

Type of Protection: Ex db I Mb
Type (AS/NZS 1300) Type A
Ingress Protection: IP 66

• Certification Nameplate Details

TYPICAL ADAPTOR / COUPLER RATING PLATE DETAILS 300A		TYPICAL ADAPTOR / COUPLER RATING PLATE DETAILS 425A		TYPICAL END COVER RATING PLATE DETAILS	
M.I.P.		M.I.P.		M.I.P.	
6600 V 300 A		6600 V 425 A		6600 V	
A\$37#%		A\$47#%		F-4716%@	
IP66	TYPE "A"	IP66	TYPE "A"	IP66	TYPE "A"
Ex db I Mb	IECEx TRA 16.0014X	Ex db I Mb	IECEx TRA 16.0014X	Ex db I Mb	IECEx TRA 16.0014X
	S.O xxxxx-xx		S.O xxxxx-xx		S.O xxxxx-xx
WARNING		WARNING		WARNING	
DO NOT SEPARATE WHEN ENERGIZED		DO NOT SEPARATE WHEN ENERGIZED		DO NOT SEPARATE WHEN ENERGIZED	

LEGEND: \$=A (COUPLER) #=4 (4 PINS) %=B (BRONZE) @= D (W/DIODE) \$=B (ADAPTOR) #=6 (6 PINS) %=S (ST. STEEL) @= BLANK (NO DIODE)

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Flamepath Details

Refer to the drawings listed on the certificate for details of flamepaths.



Typical Assembly Details



Maintenance

- Inspection shall include cleanliness and compliance with certification documentation.
- Inspect as per AS/NZS2290.1

Overhaul and Repair

To be carried out by suitable certified workshop.

Fasteners

• The special fasteners used to assemble the plug and gland shall be minimum grade 4.6 (yield stress 240MPa) or for stainless steel minimum grade A*-70 (Yield stress 450MPa).

• Operating Temperature

 Ambient Operating temperature range -20°C to +40°C and average temperature over 24 hours is not to exceed 35°C

Refer to Inst. Body Size C - 2 for additional detailed instructions

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